

**Indexable insert for turning CCMT 060204, for finish machining, Grade: HBT130****Order data**

Order number	260084 HBT130
GTIN	4062406256906
Item class	22D

Technical description

Chip breaker	M
Cutting conditions	slightly interrupted
Coating	TiCN
Cutting speed v_c main application	60 - 220 m/min
ISO code indexable insert	CC.T 060202
Main application	M
Cutting depth a_p	0.1 - 1 mm
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Grade	HBT130

Corner radius	0.4 mm
Feed f	0.05 - 0.2 mm/rev.
Tool material	Carbide
Type of product	Indexable insert for turning